

Date: Monday, 19/01/2009 4:53:42 PM  
 User: Melanie Fauteux

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	PANEL
<b>Job Number</b> :	44930		
<b>Estimate Number</b> :	13725		
<b>P.O. Number</b> :		<b>Part Number</b> :	D38769
<b>This Issue</b> :	19/01/2009	<b>S.O. No.</b> :	
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	D3876 PROTO
<b>First Issue</b> :	/ /	<b>Project Number</b> :	N/A
<b>Previous Run</b> :		<b>Drawing Revision</b> :	PROTO
	<b>Type</b> :	<b>Material</b> :	
	R & D SM/MED FAB	<b>Due Date</b> :	22/01/2009
<b>Written By</b> :		<b>Qty:</b>	1 Um: Each
<b>Checked &amp; Approved By</b> :	<u>WVF 09-01-19</u>		
<b>Comment</b> :	Est Rev:A 09-01-14 new issue DD verified by:EC		



Additional Product

PROTOTYPE

Job Number:



FOR ENGINEERING USE ONLY

Seq. #: Machine Or Operation: Description :

1.0 F60029 MLEXSP25F6002904 lexan grey



MAT NOT PULLED



Comment: Qty.: 3.1431 sf(s)/Unit Total: 3.1431 sf(s)

lexan grey

batch: 105330 18 9-1-20

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3876

Dwg Rev: PROTO

Prog Rev: TYPE 18 9-1-20

2- Deburr if necessary



3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK ENGINEERING APPROVAL



Comment: SECOND CHECK

09.01.21

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

transfer  
Dnt Calgary

JS

09/01/22 @

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PANEL

Job Number: 44930

Part Number: D38769

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/06/09 LG

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W 09.01.26

POSITIVE RECALL

EFFECTIVE 09.01.26 AUTH

RELEASED DATE

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# PROTOTYPE REQUEST FORM

DART Aerospace Ltd.

Attach w/c  
to y  
Job #: 00280A /

Product #: \_\_\_\_\_

Date: 09.01.14

Product Name: 212 Baggage Protectors

Requested By: CP

Design Manager Approval: 

Quantity	Part Number	Category	Description	Drawing Date	Material Cert Req'd?	Due Date	Comments	Date Completed
1	D3876-1	SF	PANEL	09.01.13	N	ASAP	Need qty(1) of each panel, shipped to Dave Bolt @ Eagle.	
1	D3876-3	SF	PANEL	09.01.13	N	ASAP	Make from DXF's supplied by CP. CP to do dim check &	
1	D3876-5	SF	PANEL	09.01.13	N	ASAP	approval. Need basic IPP or custom work order to track	
1	D3876-7	SF	PANEL	09.01.13	N	ASAP	work steps, in case Mike O decides to keep parts.	
1	D3876-9	SF	PANEL	09.01.13	N	ASAP		
1	D3876-11	SF	PANEL	09.01.13	N	ASAP		

## FIRST ARTICLE INSPECTION CHECKLIST

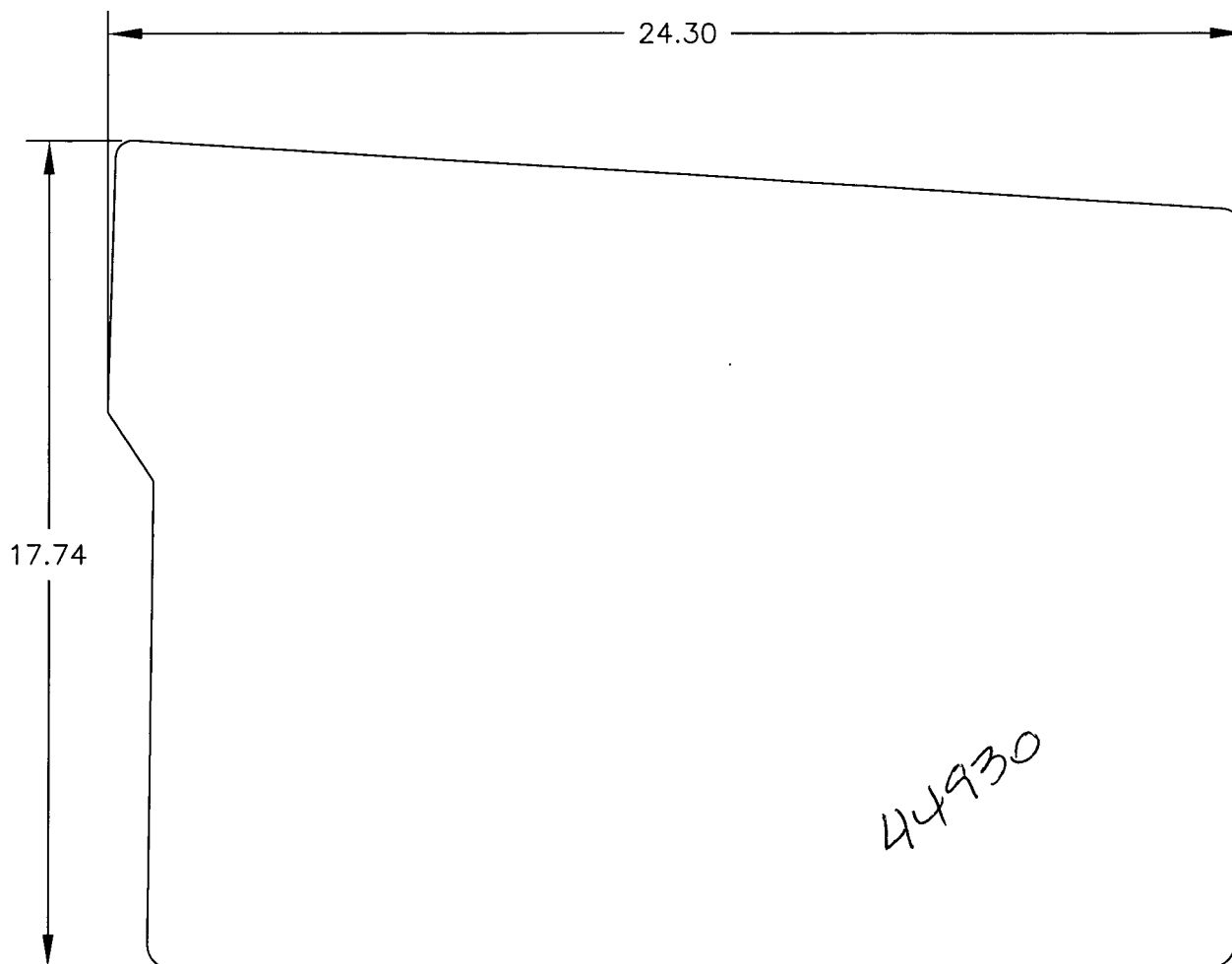
# PROTOTYPE

PLEASE RETURN ALL ISSUED  
DATA TO ENGINEERING

09.01.13 GP

DESIGN	DRAWN BY GP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3876	REV. A SHEET 5 OF 6
DATE 09.01.13	TITLE PANEL		SCALE NTS

#44930



## D3876-9 PANEL

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK  
TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)  
MACHINE PER DWG FILE "D3676-9A.DXF"

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